

Receiving Report

Date: 13/4/22
Supplier: RYERSON

Batch No: M125362
Dart P/O: 19598

Packing Slip: Yes ☒ No ☐
Invoice: Yes ☐ No ☒
Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
Waybill Attached: Yes ☐ No ☒ N/A ☐
Shipment Complete: DAS Yes ☒ No ☐ N/A ☐
QC6 Inspection 14 13/04/22 N/A ☐
Work Order 9-83 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 13/4/22
Date
Received/Costing
Initial

Location

Purchase Order Receipt Listing

Monday, April 22, 2013 8:44:41 AM

All Vendors	PO ID PO19598	Receipt Dates from 4/22/2013 to 4/22/2013	All Item Types
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All Item ID/GL/WOS
All Rec. Employees
All Currencies
All Employee Types

Grouped by Vendor ID

[illegible]

Shipping Order / Bordereau d'expédition

MO # 200 RUE DU CHEMINOT
 200 RUE DU CHEMINOT
 Phone/Tel (450) 424-0153
 Sold to/Facturer a:
 DART AEROSPACE LTD.
 1270, ABERDEEN STREET

VAUDREUIL-DORION QC J7V 5V5
 VAUDREUIL QC J7V 5V5
 Ship to/Expédier a:
 DART AEROSPACE LTD.
 1270, ABERDEEN STREET

Page 1 de 1 04/18/13 22:11 CST
 SP AP

HAWKESBURY ON K6A 1K7 HAWKESBURY ON K6A 1K7 Phone/Tel (613) 632-3336

Ship Via / Expédier par	Freight / Fret	Customer # / # Client	Sales / Ventes	Tax Status / Statut fisca	Contact / Personne ressource	Certs	Due Date / Date due
NOTRE CAMION	Ntr camion pp/tous	1946	21 EB	Imposb1		1	04/22/2013
Bill of Lading / N° du connaissance	Pro Bill / Bordereau d'envoi	Ship Approval / Approbation de l'expédition	Ship Date / Date d'expédition	Order Date / Date de commande			
				04/17/2013			

Line / # de ligne **Item** **Description** **Qty Shipped/Qté expédiée** **B.O.Qty/En souffrance**

1 5556-8595 PLAQUE AL 7075-T651 3.000X PLAQUE DIVERS 4.5000" X 34.0000
 Tariff Code / Code tarifaire: 7606.12.10.52
 Order Qty/Qté commandée 12 UEA Pcs: 12 12.00 UEA

(1 SMSKID 596)

Cntrl: X6FL7988 C: 458939 T: 709049

*** Filled by Initials/Rempli par initiale: CR

7915-9998 ENERGY CHARGE
 Tariff Code / Code tarifaire: 7606.12.10.52
 Order Qty/Qté commandée 1.0000 LOT Pcs: 0 1.00 LOT

2/ 93/4/22

Customer/Driver Instructions / Commentaires du client/chauffeur:

HEURES D'OUVERTURE 7H @ 16H LUN @ VEND DECHARGEMENT AU CHARIOT ELEVATEUR AVANT COTE CHAUFFEUR

Received by/ Reçu Par: _____ Date: _____
 Acceptance of goods constitutes acceptance of our Terms and Conditions, available on our website at www.Ryerson.com,
 or from your sales representative, or by calling (800) 268-2680.
 L'acceptation des marchandises constitue un consentement à nos termes et conditions, qui sont disponibles
 sur notre site web www.Ryerson.com, ou par votre représentant interne, ou par téléphone (800) 268-2680.

Packing List/Bordereau de marchandises Alloys of Aluminum, Copper, Steel Caution:
 Processing of this material may present a physical and or health hazard. See material safety data sheets for further information
 Les alliages d'aluminium, de cuivre, d'acier Avertissement:
 Le Traitement de ce matériel peut présenter un risque physique et ou pour la santé. Pour de plus ample information voir les fiches.

Aleris Aluminum Koblenz GmbH
Carl-Spaeter Str.10 56070 Koblenz/Deutschland



Aleris
Europe

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INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

=====

NO.: 0373889

SERIAL-NO.:

PAGE: 1 / 4

PURCHASER:

RYERSON CANADA, INC.

3399 AV FRANCIS-HUGHES

CDN LAVAL, QC H7L 5A8

CONSIGNEE:

RYERSON CANADA INC.

3399 FRANCIS HUGHES

CDN LAVAL QC H7L 5A5

ORDER NO. PURCHASER:

709049-6

PART NO. PURCHASER:

5555-8570

ORDER NO. MANUFACTURER/ITEM:

66763 / 06

PRODUCT:

PLATE

SPECIFICATION:

AMS-QQ-A-250/12 APR 2007

ALLOY/TEMPER:

7075 T651

DIMENSION:

3.000 x 60.50 x 144.50 INS

PCS.

GROSS LBS

NET LBS

PACK-NO

LOT-NO

PACK-DAT.

2

5.670

5.357

744854

458939

15.03.12

WT-TQ-QS 07/08



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RESULTS:

Mechanical properties:

Pl. No.	Spec. No.	Y.S.	U.T.S.	El.
		KSI	KSI	%
Min. LT:		61,0	72,0	5,0
Max. LT:				
1 A		65,8	77,6	12,4
1 E		65,8	77,7	12,4

Chemical composition: in % , remainder Al

Cast No.: 4-12-3851

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	B
0,041	0,084	1,738	0,003	2,403	0,194	5,815	0,0329	0,0012
Zr	Pb	Ni	Sn	Be	Na	Li	V	H2 (*)
0,0024	0,0018	0,0055	0,0022	0,0005	0,0000	0,0000	0,0077	0,07
Al	Tl	Ti+Zr	Cu/Mg	Fe/Si				
		0,035		2,0				

(*) = H2 in ml/100 g AL

Other tests:

Dimensional check: OK
Surface control: OK
Ultrasonic test: OK

US-spec.: AMS-STD-2154 TYPE 1 CL.A

Normative references:

LEGIERUNGSNORM/CHEMICAL COMPOSITION STANDARD/COMPOSITION CHIMIQUE
AMS-QQ-A-250/12
FESTIGKEITSNORM/MECH. PROP.STANDARD/CARACTERISTIQUE MECANIQUE
AMS-QQ-A-250/12
ULTRASCHALLNORM/ULTRASONIC STANDARD/ULTRASONS - NORME
AMS-STD-2154 TYPE 1 CL.A

Electrical conductivity:

Min.: 33,3 Max.: 34,1 %IACS Result: OK

OK 13/04/22

Aleris Aluminum Koblenz GmbH
Carl-Spaeter Str.10 56070 Koblenz/Deutschland



Aleris
Europe

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NO.: 0373889

LOT: 458939

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Heat treatment:

135 DEGREES C.-16H

Aleris Aluminum Koblenz GmbH
Carl-Spaeter Str.10 56070 Koblenz/Deutschland



Aleris
Europe

INSPECTION CERTIFICATE (EN 10204/3.1) / TEST REPORT / APPROVED CERTIFICATE

NO.: 0373889

PAGE: 4 / 4

Remarks:

CERTIFIED THAT THE WHOLE OF THE SUPPLIES DETAILED HEREON HAVE BEEN
MANUFACTURED, INSPECTED, TESTED AND UNLESS OTHERWISE STATED CONFORM IN
ALL RESPECTS TO THE RELEVANT SPECIFICATIONS, DRAWINGS AND CONTRACT/ORDER.
WE CONFIRM, THAT QUALITY MANAGEMENT SYSTEM OF ALERIS ALUMINUM KOBLENZ GMBH
IS IN ACCORDANCE WITH DIN EN ISO 9001 AND EN 9100 IN THE RELEVANT VALID
VERSION AND CERTIFIED BY AN ACCREDITED 3RD PARTY.

MADE IN THE FEDERAL REPUBLIC OF GERMANY

Enclosures:

WT-TQ-QS 07/08

Koblenz, the 27.03.12 PS

Karl-Egon D'Altri
Quality assurance

Aleris Aluminum
Koblenz GmbH

RYERSON

19 AVR. 2013

TEST CERTIFICATE

Sold By:
RYERSON CANADA, INC.
200 RUE DU CHEMINOT
VAUDREUIL-DORION QC J7V 5V5
GST/TPS REG. # 895962561RT0001Y
QST/TVQ REG. # 1019096102 TQ0001
Tel: 450-424-0153 Fax: 450-424-0853

P/O No: 19598
Rel :
S/O No: 306498 1
B/L No:
Inv No:

Sold To: (1946)
DART AEROSPACE LTD.
1270, ABERDEEN STREET
HAWKESBURY
Tel: (613)632-3336
Fax: (613)632-4443

ON K6A 1K7

Ship To: (1)
DART AEROSPACE LTD.
1270, ABERDEEN STREET
HAWKESBURY
K6A 1K7

ON

CERTIFICATE of COMPLIANCE

Cert. No: 306498

Part No.: 55568595
PLAQUE AL 7075-T651
3.000X PLAQUE DIVERS 4.5000" X 34.0000

Pcs Wgt
12

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ALERIS
Heat Number
458939

Test ID
709049

Control Number
X6FL7988

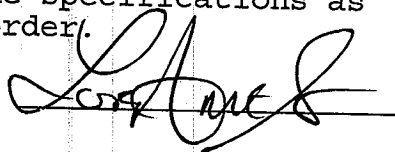
12

THIS IS ONLY A LETTER OF COMPLIANCE

To Whom It May Concern,

This is to certify that the material supplied
as above, conforms to the specifications as
outlined in your above order.

AUTHORIZED SIGNATURE





Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO19598**

Purchase Order Date 4/17/13

PO Print Date 4/17/13

Page Number 1 of 1

Order From :

VC-RYS001

RYERSON INC.
200 DU CHEMINOT
VAUDREUIL, QUEBEC J7V 5V5

Contact Name

Vendor Phone

450-424-0153

Vendor Fax

450-424-0853

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
(6/3/09)

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M7075T6B3.000X04.500	7075-T6 BAR 3.000" X 4.500"	4/22/13	34.00	Yours ppd	\$63.5294	\$2,160.00

Yes

Special test:

MATERIAL: 7075-T6 OR
T651/T6510/T6511/T62 ALUMINUM BAR
AS PER AMS-QQ-A-225/9 OR AMS
4122/4123/4186/4187 OR
PER AMS-QQ-A-200/11 OR QQ-A-250/12
CUT FROM PLATE MATERIAL

CUT TO SIZE: 3.000" X 4.500" X 34"
LONG X 12 PCS
(GRAIN DIRECTION ALONG 34")

PO Total:

\$2,160.00

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

Change Nbr: 1

Change Date: 4/17/13

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required **YES** NO